

medium viscosity

Base	Ethyl Cyanoacrylate
Color	transparent
Viscosity at 25°C	100 mPa.s
Density	1,06-1,10 g/cm ³
Cure speed alu	<10 seconds
Cure speed plastic	<5 seconds
Cure speed rubber	<5 seconds
Tensile strength	21 N/mm ²
Final cure	24 hours
Temperature resistance	-60°C to +80°C
Thermal conductivity ASTM C 177	0,1
Shelf life at 5°C to 8°C	12 months

REACH registered

Not included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierde surfactants, PFOA, PFOX, phthalates, silicone

Description to use:

The parts to be bonded must be clean, oil- and grease free. Give I-QLUE GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use I-QLUE ACTIVATOR No. 9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our I-QLUE PRIMER No. 7.

The values are average values. They serve merely for your information, but assume no warranty.



Material combinations	I-QLUE CA01 Instant Adhesive
metal	++
plastic*	++
rubber	++
EPDM-Elastomeric	++
wood	
glass/ceramic	+
leather	
comment	rapidly bond, capillarity
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
RoHS conform	
Packaging	Item number
6 bottles à 500 g	CA01.500
20 bottles à 50 g	CA01.050
25 bottles à 20 g	CA01.020
Other packaging on request	