

#### low viscosity

NSF Category Code: S4 Reg.No.150268

Base	Ethyl Cyanoacrylate
Color	transparent
Viscosity at 25°C	3-10 mPa.s
Density	1,05 g/cm <sup>3</sup>
Setting time aluminum	5-10 seconds
Setting rubber	2-5 seconds
Final cure	24 hours
Max. gap filling	0,05 mm
Temperature resistance	-50°C to +80°C
Thermal conductivity ASTM C 177	0,1
Tensile shear strength steel DIN 53283	22 N/mm <sup>2</sup>
Shelf life at 5°C to 8°C	12 months

#### REACH registered

**Not** included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone

#### Description to use:

The parts to be bonded must be clean, oil- and grease free. Give I-QLUE GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use I-QLUE ACTIVATOR No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our I-QLUE PRIMER No. 7.

The values are average values. They serve merely for your information, but assume no warranty.



Material combinations	I-QLUE CA06 Instant Adhesive
metal	++
plastic*	++
rubber	++
EPDM-Elastomeric	++
wood	
glass/ceramic	+
leather	
comment	rapidly bond capillarity
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
<b>RoHS conform</b>	
Packaging	Item number
6 bottles à 500 g	CA06.500
20 bottles à 50 g	CA06.050
25 bottles à 20 g	CA06.020
Other packaging on request	