

high viscosity

Base	Ethyl Cyanoacrylate
Color	black
Viscosity at 25°C	1.500 mPa.s
Density	1,06-1,10 g/cm ³
Flashpoint	85°C
Setting rubber	10 - 30 sec.
Final cure	24 h
Max. gap filling	0,15 mm
Temperature resistance	-60°C till +120°C
Thermal conductivity ASTM C 177	0,1
Tensile shear strength steel DIN 53283	18 N/mm ²
Shelf life at 5°C to 8°C	12 months

REACH registered

Not included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone

Description to use:

The parts to be bonded must be clean, oil- and grease free. Give I-QLUE GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use I-QLUE ACTIVATOR No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our I-QLUE PRIMER No. 7.

Material combinations	I-QLUE CA10 Instant Adhesive
material	
metal	
plastic*	+
rubber	++
EPDM-Elastomeric	
wood	+
glass/ceramic	
leather	+
comment	black
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
RoHS conform	
Packaging	Item number
6 bottles à 500 g	CA10.500
20 bottles à 50 g	CA10.050
25 bottles à 20 g	CA10.020
Other packaging on request	

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.