

medium viscosity	
Base	Ethyl Cyanoacrylate
Color	transparent
Viscosity at 25°C	200-350 mPa.s
Density	1,05 g/cm <sup>3</sup>
Flashpoint	85°C
Setting time Aluminum	10-20 sec.
Setting Rubber	10-15 sec.
Final cure	24 h
Max. gap filling	0,15 mm
Temperature resistance	-50°C till +80°C
Thermal conductivity ASTM C 177	0,1
Tensile Shear Strength steel DIN 53283	22 N/mm <sup>2</sup>
Shelf life at 5°C till 8°C	12 months
The values are average values. They serve merely for your information but assume no warranty.	
<p><b>REACH registered</b></p> <p><b>Not</b> included in this product:</p> <p>Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone</p>	
<p>Description to use:</p> <p>The parts to be bonded must be clean, oil- and grease free. Give I-QLUE GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use I-QLUE Activator No. 9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our I-QLUE Primer No. 7.</p>	

Material combinations	I-QLUE CA21 Instant adhesive
<b>material</b>	
metal	+
plastic*	++
rubber	+
EPDM-Elastomeric	+
wood	++
glass/ceramic	+
leather	+
comment	For porous materials
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
<b>RoHS compliant</b>	
Packing units	Item number
6 bottles à 500 g	CA21.500
20 bottles à 50 g	CA21.050
25 bottles à 20 g	CA21.020
Other packaging on request	